

Date: Monday, 2/11/2008 2:15:16 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: GROMET		
Job Number	37373			Part Number	: D36191		
Estimate Number	12819			Drawing Number	: D3619 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	2/11/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	11	Type	PURCHASED PARTS	Due Date	2/18/2008	Qty:	5
Previous Run	32127			Um:	Each		
Written By	<u>JLM</u>						
Checked & Approved By	<u>JLM</u>						
Comment	Est Rev: A New Issue 07-04-09 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	9610K17	GROMMET	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) GROMMET			
2.0	PG	PURCHASING	
Comment: Issue P/O: <u>56166</u> C _{208/02/12} (5) Purchase Part Number: 9610K17 Supplier: MC MASTER CARR Certificate of conformity is required			
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached C _{208/02/14} (5)			
4.0	QC6	DIMENSIONAL CHECK	
Comment: DIMENSIONAL CHECK C _{208/02/15} (X5)			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 *****Remove supplier paperwork from box.***** Identify and Stock Location: <u>114 ST</u> C _{208/02/15} (5)			

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: HD Date: 08/02/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GROMET

Job Number: 37373

Part Number: D36191

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

1/11/08

Job Completion



2008/2/19

(5)

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

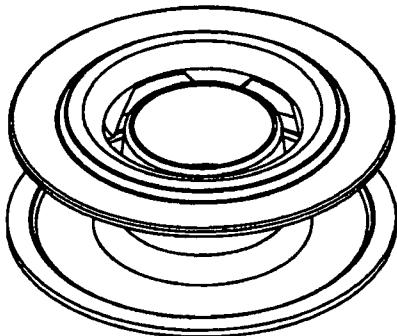
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3619	REV. A	SHEET 1 OF 1
DATE 07.03.26		TITLE GROMMET	SCALE NTS	
REV A	DATE 07.03.26	DESCRIPTION NEW ISSUE		

SPECIFICATION CONTROL DRAWING



RELEASED
07 04 02 *PH*

**D3619-X GROMMET,
WHERE X REPRESENTS THE GROMMET TRADE SIZE**

DART P/N	TRADE SIZE	DESCRIPTION	HOLE SIZE	MAX. MTL THICKNESS	MCMASTER CARR P/N
D3619-0	0	BRASS GROMMET W/ TEETH	1/4	0.110	9610K16
D3619-1	1	BRASS GROMMET W/ TEETH	9/32	0.120	9610K17
D3619-2	2	BRASS GROMMET W/ TEETH	3/8	0.150	9610K18
D3619-3	3	BRASS GROMMET W/ TEETH	7/16	0.230	9610K19
D3619-4	4	BRASS GROMMET W/ TEETH	1/2	0.300	9610K21

NOTES:

- 1) PURCHASE INFO: MCMASTER-CARR P/N'S INCLUDE THE FOLLOWING:
48 GROMMETS FOR SIZE 0 & 1,
24 GROMMETS FOR SIZE 2, 3 & 4,
D3619-XT1 HOLE PUNCH,
D3619-XT2 STRIKER BLOCK,
D3619-XT3 PUNCH AND
D3619-XT4 DIE

- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *37373*

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McMASTER-CARR

200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
mc_sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Main Finished Goods Location

Purchase Order
PO00005666

Page 1 of 1

McMaster-Carr Number
6180186-01

02/12/2008

Line	Description	Ordered	Shipped					A82
1	3610K17 Tool-Installed Brass Grommet Kit, with Teeth Washer, Trade Size 1, 9/32" Hole Size, 48 Grommets	5 Each	5			2 - 41 - 02	03 - 22	K17
2	9433T1 15-Amp Outlet Strip with Protective Cover, 5 Outlets, on/Off Switch, 15-1/4" L	2 Each	2			2 - 215		
3	2617T24 Thick Silicone Rubber Sheet, 1" Thick, 12" X 12", 50a Durometer	1 Each	1			2 - 245		
4	2157K14 High-Temperature Tin-Plated Steel Air Filter, 2" Thick, 16" X 20"	2 Each	2			8 - 93		

Shipped separately from our Cleveland warehouse on 02/12

71195K71 Cabinet-Mount Outlet Strip, 15-Amp, 10 NEMA 5-15 Outlets, 15' Cord, 48" Length ✓ 1
Each

C 208/02/14

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog.

Jason Wolfe
Jason Wolfe
Compliance Manager

Dart Aerospace Ltd

Assembly
Area

EXP

82

Cycle

24

Shelf

207

Documents

4



23 lbs
4 lines

FW1BSP55
02/12/2008
09:33:10:02
012



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